

## SYNTHESES, STRUCTURES AND RAMAN SPECTRA OF LUMINESCENT GADOLINIUM PHOSPHATES

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Various phases of the (Gd<sub>2</sub>O<sub>3</sub>-P<sub>2</sub>O<sub>5</sub>) system have been synthesized and characterized by several physical methods, in particular by Raman spectroscopy. The use of the anti-symmetrical stretching frequency of the PO<sub>2</sub> group is revealed to be very helpful for the characterization of the structure change and of the cycling in the lengthening of the phosphate chain by polymerization. The orthorhombic phase of GdP<sub>3</sub>O<sub>9</sub> is isolated and identified. A parallelism is established between gadolinium phosphates and yttrium phosphates. Correlations have been established between the stretching frequencies and the size of the cation in the orthophosphates for the derivatives belonging to monazite structure as well as for zircon structure.

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### 1. Introduction

Several phases of the system (Gd<sub>2</sub>O<sub>3</sub>, P<sub>2</sub>O<sub>5</sub>) present interesting luminescent properties, when doped with ions such as Ce<sup>3+</sup>, Nd<sup>3+</sup>, Eu<sup>3+</sup>, or Tb<sup>3+</sup>. Up to now, six of them are known: Gd<sub>8</sub>P<sub>2</sub>O<sub>17</sub> (4 : 1); Gd<sub>3</sub>PO<sub>7</sub> (3:1); GdPO<sub>4</sub> (1:1); Gd<sub>2</sub>P<sub>4</sub>O<sub>13</sub> (1:2); GdP<sub>3</sub>O<sub>9</sub> (1:3) and GdP<sub>5</sub>O<sub>14</sub> (1:5) [1, 2 and unpubl. results].

In 1983, Sungur et al. [3] prepared GdP<sub>5</sub>O<sub>14</sub> at 700 and 900°C and suggested that the product got at 700°C can be indexed in the monoclinic system whereas at 900°C the material belongs to the orthorhombic system. These authors mentioned besides that their infrared spectra would indicate the presence of a phosphate ring. Some years later, in 1985, Agrawal and White studied the Raman spectrum of systems (Y<sub>2</sub>O<sub>3</sub> - P<sub>2</sub>O<sub>5</sub>) and (Gd<sub>2</sub>O<sub>3</sub>-P<sub>2</sub>O<sub>5</sub>) and found a polymerization of the PO<sub>4</sub> groups in the phosphorus rich materials [4]. The crystal structure types of ortho, meta and penta-phosphate are known. The structure of GdPO<sub>4</sub> has been determined by Mullica et al. [5]. The metaphosphate GdP<sub>3</sub>O<sub>9</sub> has been mentioned to occur in two forms [1, 6]. The determination of the two structures was done by the Rietveld method [unpubl. results]. The orthorhombic form is isostructural with NdP<sub>3</sub>O<sub>9</sub> [7], while the monoclinic one is similar to YbP<sub>3</sub>O<sub>9</sub> [8]. From the indexing of the powder pattern, Sungur et al. [3] have concluded that the monoclinic form of GdP<sub>5</sub>O<sub>14</sub> is isostructural to NdP<sub>5</sub>O<sub>14</sub> [7]. Besides, the obtention of some of these materials does not follow the same process according to various authors [1, 3, 9, 10].

Oxides with wide band gaps are interesting for their eventual applications as phosphors in plasma display panels. In the investigation of luminescent characteristics of lanthanide ions in gadolinium or yttrium phosphates, it appeared necessary to make an analysis of the products issued from preparations in different conditions in order to establish the technological way to get a given compound. It was also an opportunity to study the relationship between Raman molecular spectra and the structure of various phases of the system. Only fragmentary data on the Raman spectra had been

published [4, 18]. The accent will be put on the polymerized structure of phosphates groups. The conditions of formation of the orthorhombic form of  $\text{GdP}_3\text{O}_9$  that had not been previously characterized will be discussed.

## 2. Experimental

### 2.1. Synthesis of mixed oxide materials

The different phases of the system ( $\text{Gd}_2\text{O}_3\text{-P}_2\text{O}_5$ ) have been prepared by solid phase reaction at temperatures ranging from 700°C to 1480°C after dissolution of the constituents in concentrated nitric acid then evaporation to dryness.

Starting materials are  $\text{NH}_4\text{H}_2\text{PO}_4$  (99% minimum) from Merck;  $\text{Gd}_2\text{O}_3$  (99.999%) from Johnson Matthey;  $\text{Y}_2\text{O}_3$  (99.999%) from Rhodia and  $\text{Eu}_2\text{O}_3$  (99.99%) from ACROS.

### 2.2. Raman spectroscopy

The Raman spectra have been recorded on a Raman microspectrometer DILOR OMARS 89 equipped with an ion argon laser source Spectra-Physics 2016 emitting at 514.5 nm and a helium neon laser emitting at 632.8 nm operating at 400 mW and with a CCD detector. The resolution of the Raman peak is  $3\text{ cm}^{-1}$ .

## 3 Results and discussion

### 3.1. Influence of the phosphate enrichment on the Raman spectrum on the structure of the system

The Raman spectra of gadolinium phosphates exhibit large variations, as function of the ratio between  $\text{Gd}_2\text{O}_3$  and  $\text{P}_2\text{O}_5$ . Some data on the shape and arrangement of  $\text{PO}_4$  groups in gadolinium phosphates or isostructural phases are listed in Table 1 where the distances and bond angles of between atoms were obtained by Rietveld method. To facilitate the discussion, the number of apical oxygens in known phosphates is quoted in Table 2.

Table 1. Average P – O distances and O – P – O angles in ortho-, meta- and ultra-phosphates.

COMPOUND	P – O (Å)		O – P – O (°)		References
	Apical oxygens	Bridging oxygens	Apical oxygens	Bridging oxygens	
$\text{GdPO}_4$	1.530		109.5		[5]
$\text{NdP}_3\text{O}_9$ Orthorhombic	1.528	1.584	117.4	102.1	[7]
$\text{YbP}_3\text{O}_9$ Monoclinic	1.487	1.599	119.3	102.0	[8]
$\text{GdP}_3\text{O}_9$ Orthorhombic	1.492	1.580	115.9	102.9	This work
$\text{NdP}_5\text{O}_{14}$ (*)	1.472	1.646	119.8	98.8	[7]
(**)	1.471	1.556		102.3	
$\text{SmP}_5\text{O}_{14}$ (*)	1.474	1.605	122.4	100.2	[12]
(**)	1.471	1.556		102.5	
$\text{GdP}_5\text{O}_{14}$ (*)	1.479	1.618	-	-	[21]
(**)	1.466	1.565			

(\*) Tetrahedra with two bridging oxygens.

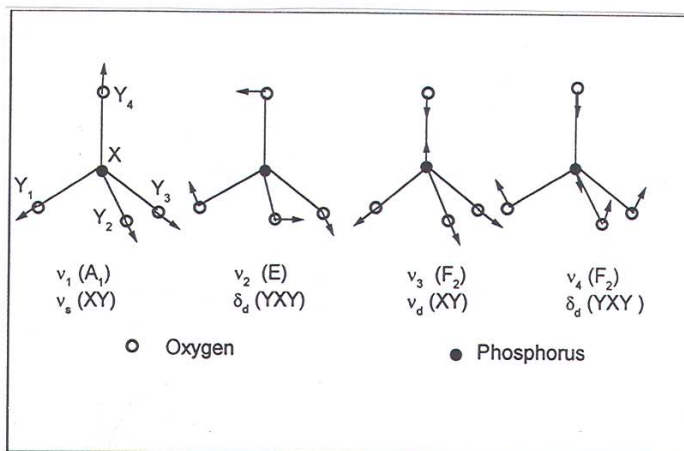
(\*\*) Tetrahedra with three bridging oxygens.

Table 2. Arrangements of  $PO_4$  tetrahedra and number of apical oxygens per phosphorus atom in gadolinium phosphates.

Phosphates	Number $O_{\text{apex}}$	Arrangements of $PO_4$ groups	References
$Gd_8P_2O_{17}$	4	Isolated	[4]
$Gd_3PO_7$	4	Isolated	[4]
$GdPO_4$	4	Isolated	[5]
$Gd_2P_4O_{13}$	2.5	Probable $P_4O_{13}$ group	[11]
$GdP_3O_9$	2	$(PO_3)_n$ chains	[7, 8]
$GdP_5O_{14}$	2 for 3/5 of P atoms 1 for 2/5 of P atoms	Ribbons made up of $2(PO_3)_n$ chains cross-linked by P atom	[7]

### 3.1.1 - Raman spectrum of $GdPO_4$

$GdPO_4$  possesses a monazite structure [5]. The  $PO_4$  tetrahedra are isolated and show some slight distortions. The active vibrations in Raman scattering of a tetrahedron can be represented according to the following diagram [13].

Fig. 1. The characteristic vibrations of the ion  $PO_4^{3-}$ .

For pure  $GdPO_4$  as well as for  $EuPO_4$ , these vibrations have been determined (Fig. 2) and reported on Table 3. For  $GdPO_4$ ,  $v_3$  is situated at  $1070\text{ cm}^{-1}$  according to the correlation between the stretching frequencies and the size of the cation in the phosphate of the monazite structure family [5]. We also examined yttrium ortho-phosphates that belong to zircon structure family [14].

The totally symmetrical vibration  $v_1$  is the most intense; it represents the P-O stretching of the  $PO_4$  unit in a tetrahedral structure. The peak situated at  $1070\text{ cm}^{-1}$  corresponds to the antisymmetric stretching vibration  $v_3$ . As for  $v_2$  and  $v_4$  vibrations, they represent the angle bendings of the  $PO_4$  group (Table 3).

On the same table, we also reported for comparison, the frequencies of other  $LnPO_4$  phosphates.

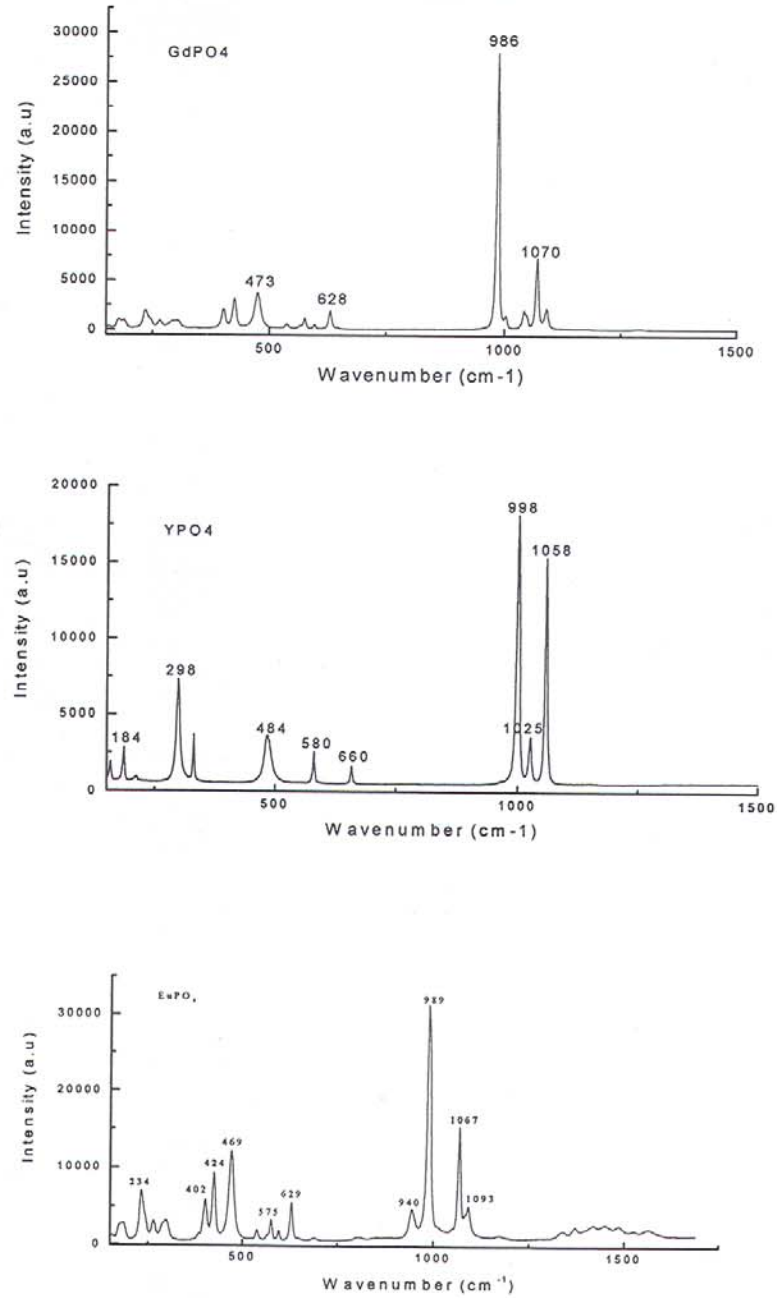
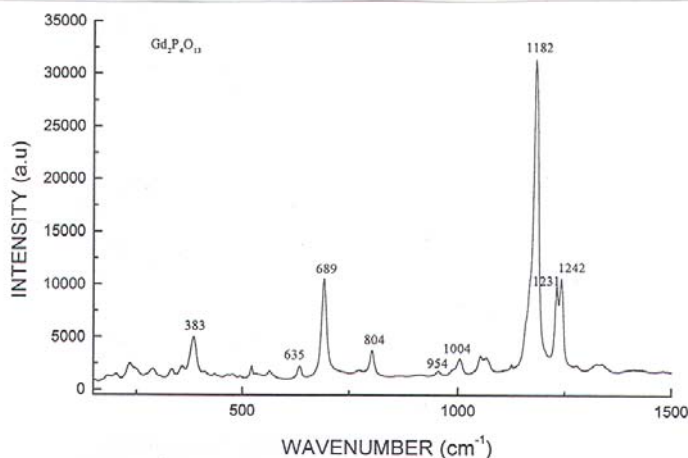
Fig. 2. Raman spectrum of GdPO<sub>4</sub>, YPO<sub>4</sub>, and EuPO<sub>4</sub>.

Table 3. Characteristic frequencies (in  $\text{cm}^{-1}$ ) of phosphates  $\text{LnPO}_4$ .

Phosphates	$\nu_1$	$\nu_2$	$\nu_3$	$\nu_4$	References
$\text{LaPO}_4$	967	465	991; 1025	572; 619	[18]
	955	-	1000-1100	540; 565; 580; 615	[15]
$\text{CePO}_4$	970	467	990; 1024	571; 618	[18]
	955	-	1000-1100	540; 565; 580 ;615	[15]
$\text{PrPO}_4$	974	469	994; 1028	572; 623	[18]
$\text{NdPO}_4$	977	470	997; 1032	574; 625	[18]
$\text{SmPO}_4$	982	473	999; 1035	575; 627	[18]
$\text{EuPO}_4$	989	471		597; 629	[18]
	989	470	1067	629	this work
$\text{GdPO}_4$	987	480	1004;1043	599; 632	[18]
	986	473	1070	628	this work
$\text{TbPO}_4$	995	484	1014; <i>1049</i>	576; 649	[18]
$\text{DyPO}_4$	998	485	1019; <i>1054</i>	578; 654	[18]
$\text{HoPO}_4$	1001	486	1021; <i>1055</i>	578; 656	[18]
$\text{YPO}_4$	1001	484	1027; <i>1058</i>	581; 660	[18]
	998	484	<i>1058</i>	660	this work
$\text{ErPO}_4$	1004	477	1024; <i>1061</i>	580; 659	[18]
$\text{TmPO}_4$	1006	488	1027; <i>1064</i>	580; 660	[18]
$\text{YbPO}_4$	1009	491	1030; <i>1068</i>	582; 663	[18]
$\text{LuPO}_4$	1011	493	1032; <i>1069</i>	587; 670	[18]

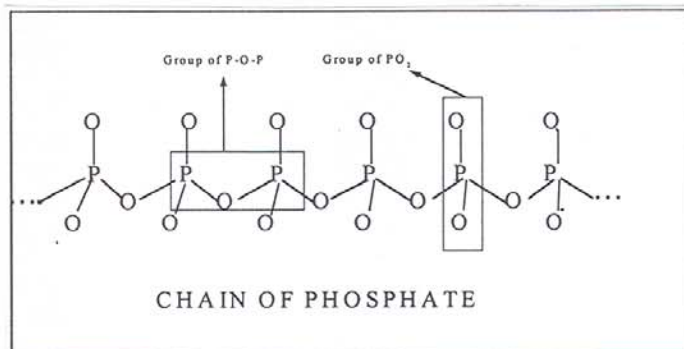
### 3.1.2. Raman spectrum of $\text{Gd}_2\text{P}_4\text{O}_{13}$

The crystal structure of  $\text{Gd}_2\text{P}_4\text{O}_{13}$  is not yet known. Its Raman spectrum is shown in Fig. 3. Because of the difficulty in the preparation of this compound [1], a small amount of  $\text{GdPO}_4$  is present in the product as revealed by the peaks at 985 and 1071  $\text{cm}^{-1}$ . In our sample one remarks the appearance of new and intense peaks at 1182, 1231, 1242 and 689  $\text{cm}^{-1}$  (Fig. 3).

Fig. 3. Raman spectrum of  $\text{Gd}_2\text{P}_4\text{O}_{13}$ .

Because of the breakdown of the tetrahedral symmetry, the denomination of the above vibrations  $\nu_1$  and  $\nu_3$  in  $\text{PO}_4$  ion is no longer valid and new vibrations appear that could be assimilated to  $\nu_s$  and  $\nu_a$  of the P-O-P bridges and to  $\nu_s$  and  $\nu_a$  of the  $\text{PO}_2$  groups [19, 20] in the chain. The positions of the Raman peaks correspond to 1182 and 1231  $\text{cm}^{-1}$  for  $\text{PO}_2$  vibrations and to 689 and 1004  $\text{cm}^{-1}$

for P-O-P vibrations, respectively. In the chain of phosphates,  $\text{PO}_2$  groups and P-O-P bridges can be represented with the following schema:



### 3.1.3. Raman spectrum of the monoclinic form of $\text{GdP}_3\text{O}_9$

In monoclinic metaphosphates  $\text{GdP}_3\text{O}_9$ , the  $\text{PO}_4$  tetrahedra form  $(\text{PO}_3)_n$  chains by sharing oxygens. The tetrahedra are strongly distorted. The bond lengths between phosphorus and bridging oxygens are longer than those between phosphorus and apical oxygens  $\text{O}_{\text{ap}}$  (Table 1). The angles  $\text{O}_{\text{ap}}\text{-P-O}_{\text{ap}}$  are considerably greater than the angles  $\text{O}_{\text{br}}\text{-P-O}_{\text{br}}$ .

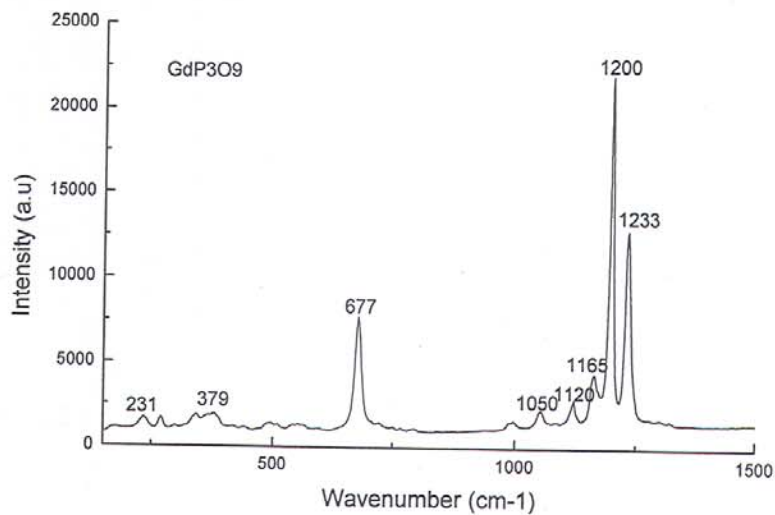


Fig. 4. Raman spectrum of  $\text{GdP}_3\text{O}_9$ .

In the Raman spectrum of  $\text{GdP}_3\text{O}_9$  (Fig. 4), the vibrations corresponding to  $\nu_s$  and  $\nu_a$  of the  $\text{PO}_2$  groups and the  $\nu_s$  and  $\nu_a$  vibrations of the POP bridges remain nearly unchanged compared to those of  $\text{Gd}_2\text{P}_4\text{O}_{13}$ . That is not surprising if we admit that in both structures, the  $\text{PO}_4$  tetrahedra are all doubly connected with the neighbors.

### 3.1.4. Raman spectrum of $\text{GdP}_5\text{O}_{14}$

In  $\text{GdP}_5\text{O}_{14}$  the  $\text{PO}_4$  tetrahedra form ribbons made up of two chains  $(\text{PO}_3)_n$  cross-linked by P atoms; The atomic arrangement can also be described as a monodimensional assembly of rings of eight  $\text{PO}_4$  tetrahedra [7, 9]. The Raman spectrum of  $\text{GdP}_5\text{O}_{14}$  shows a difference compared to those of  $\text{GdPO}_4$  and  $\text{Gd}_2\text{P}_4\text{O}_{13}$  (Fig. 5).

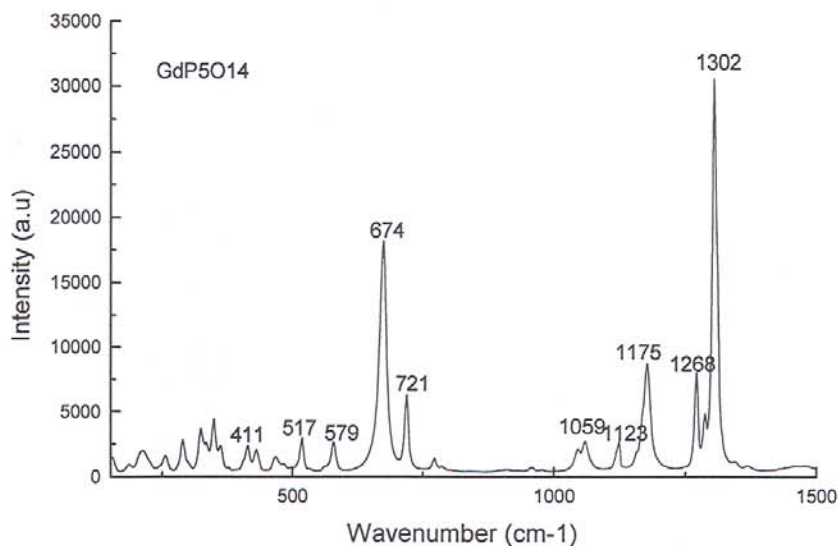


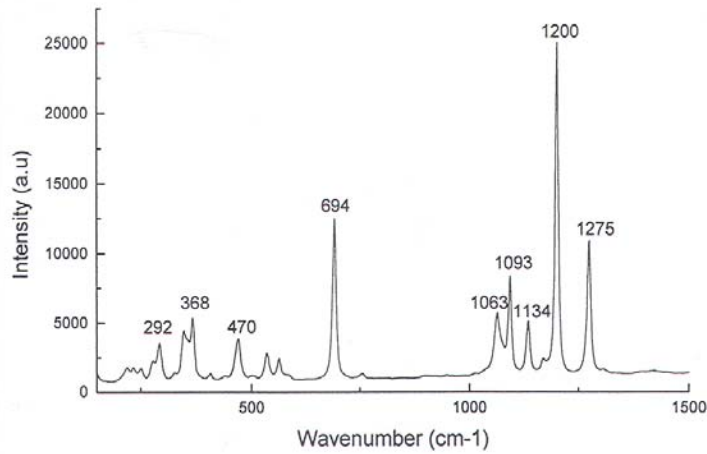
Fig. 5. Raman spectrum of  $\text{GdP}_5\text{O}_{14}$ .

With  $\text{GdP}_5\text{O}_{14}$ , the  $\nu_s$  and  $\nu_a$  vibrations of the  $\text{PO}_2$  group are shifted distinctly toward higher frequencies and are located respectively at 1268 and 1302  $\text{cm}^{-1}$  while the  $\nu_s$  and  $\nu_a$  vibrations of the P-O-P groups in the chain are nearly unchanged. This behaviour can be explained by the fact that  $\text{PO}_2$  groups are much more exposed to the deformation of the structure in the cycling and to ion-ion interactions [16-17] than the P-O-P groups that are situated inside the chain and are therefore more protected. Table 1 shows that in ultra-phosphates the tetrahedra with two non-bridging oxygens are more distorted than in meta-phosphate.

### 3.1.5. Raman spectrum of orthorhombic $\text{GdP}_3\text{O}_9$

In orthorhombic  $\text{GdP}_3\text{O}_9$  the  $\text{PO}_4$  tetrahedra build helical  $(\text{PO}_3)_n$  chains [7]. The obtained product presents a distinct Raman spectrum compared to those of monoclinic  $\text{GdP}_3\text{O}_9$  and  $\text{GdP}_5\text{O}_{14}$  (Fig. 6). In our spectra, the  $\nu_s$  and  $\nu_a$  vibrations of the  $\text{PO}_2$  groups are located at 1200 and 1275  $\text{cm}^{-1}$ . These frequencies are in between those of  $\text{GdP}_3\text{O}_9$  and  $\text{GdP}_5\text{O}_{14}$  (Table 4). Remind that by quantitative analysis of elements, its structure is found very closed to (1:3) and corresponds to the formula  $\text{GdP}_3\text{O}_9$ .

We note that for  $\text{Gd}_2\text{P}_4\text{O}_{13}$  and monoclinic  $\text{GdP}_3\text{O}_9$ , no noticeable change was observed when the length of the phosphate chains changed. With the new phase that we found as orthorhombic  $\text{GdP}_3\text{O}_9$ , the strong increase of its frequency  $\nu_a$  ( $\text{PO}_2$ ) can be explained by a stronger constraint of the  $\text{PO}_x$  group in a chain in comparison to more relaxed  $\text{PO}_x$  groups in the monoclinic variety  $\text{GdP}_3\text{O}_9$ .

Fig. 6. Raman spectrum of orthorhombic  $\text{GdP}_3\text{O}_9$ .Table 4. Frequencies  $\nu_{\text{P-O-P}}$  and  $\nu_{\text{PO}_2}$  of gadolinium phosphate polymers.

Phosphates	Group P-O-P		Group $\text{PO}_2$		Structure	References
	$\nu_s$	$\nu_a$	$\nu_s$	$\nu_a$		
$\text{Gd}_2\text{P}_4\text{O}_{13}$	689	1004	1182	1231	Probable $\text{P}_4\text{O}_{13}$ group	This work
$\text{GdP}_3\text{O}_9$ monoclinic	677	1000	1200	1233	helical chain	This work
$\text{GdP}_3\text{O}_9$ orthorhombic	694	1063	1200	1275	helical chain	This work
$\text{GdP}_3\text{O}_{14}$	674	1059	1268	1302	ring	This work

### 3.1.6. Correlation between frequency, bond length and structure

In Table 3 we report the Raman frequencies of  $\text{GdPO}_4$  and  $\text{YPO}_4$ . The values are in agreement with those already presented by Begun et al. [18] except for the antisymmetric stretching  $\nu_3$  of the  $\text{GdPO}_4$  which we have localized at  $1070 \text{ cm}^{-1}$  due to correlation between the frequency and the size of the cation: for Gd and Eu that are of similar sizes with the same monazite structure family from La to Gd phosphates, their  $\nu_3$  vibrations should be close. As for yttrium orthophosphates, its  $\nu_3$  frequency follows the same correlation but in the ortho-phosphates of zircon structure family from Tb to Lu.

By chain lengthening only above the trimer configuration stage, when strong structural change occurs, such as the appearance of orthorhombic symmetry or cyclization, we note that longer the chain is, higher is the antisymmetric vibration frequency  $\nu_a$  of the  $\text{PO}_2$  groups (Table 4). We interpret this fact by a shortening of the P-O bond (Table 1) in the slightly distorted motives by polymerization or by cyclization with regard to tetrahedral symmetry of the "monomer" [16, 17].

Table 5. Frequencies  $\nu(\text{P-O-P})$  and  $\nu(\text{PO}_2)$  of yttrium phosphate polymers.

Phosphates	Group P-O-P		Group $\text{PO}_2$		Reference
	$\nu_s$	$\nu_a$	$\nu_s$	$\nu_a$	
$\text{Y}_2\text{P}_4\text{O}_{13}$	688	1004	1187	1235;1246	This work
$\text{YP}_3\text{O}_9$	680	1000	1205	1241	This work
$\text{YP}_3\text{O}_{14}$	690	1045	1157;1179	1304;1326	This work



A parallelism is observed with yttrium phosphates although the vibrational frequencies of the latter are somewhat more sensitive to the chain lengthening (Table 5) and the Raman analysis can reveal the presence of more than one  $\text{PO}_x$  groups with different environments.

### 3.2. Influence of the preparation conditions on the $\text{GdP}_3\text{O}_9$ phase

Bagieu-Beucher and Tranqui [6] mentioned that there would be two forms for the compound  $\text{GdP}_3\text{O}_9$ , one around  $800^\circ\text{C}$  and isostructural with the metaphosphates of La to Eu, and the other, at around  $850^\circ\text{C}$ , isostructural with the metaphosphates of Tb to Lu. Both were obtained by decomposition of  $\text{GdP}_5\text{O}_{14}$  with volatilization of  $\text{P}_2\text{O}_5$ .

We have investigated the conditions of formation by direct synthesis. The experiments were performed in air. In some experiments a vapor pressure of  $\text{P}_2\text{O}_5$  was maintained by placing a crucible filled with  $\text{NH}_4\text{H}_2\text{PO}_4$  besides the crucible containing the starting product.

In the first case, a treatment at  $800^\circ\text{C}$  during 2 hours for the atomic ratio  $\text{Gd}/\text{P} = 1/3$  leads to the monoclinic form of  $\text{GdP}_3\text{O}_9$ . Its Raman spectrum is represented in Fig. 4. When firing this product at  $900^\circ\text{C}$  during 20 hours, no change in its Raman spectrum is observed, except for some weak bands perhaps that could come from a slight decomposition of  $\text{GdP}_3\text{O}_9$  leading to  $\text{GdPO}_4$  Fig. 7 b.

In reducing the annealing temperature during 20 hours at  $800^\circ\text{C}$ , its Raman spectrum doesn't change but,  $\text{GdP}_3\text{O}_9$  is still present. We must then conclude, contrarily to Bagieu-Beucher and Tranqui. [6] that there isn't phase transition in  $\text{GdP}_3\text{O}_9$ .

In presence of  $\text{P}_2\text{O}_5$  deposited on the tube of the oven during a previous synthesis or in presence of  $\text{P}_2\text{O}_5$  intentionally added with a crucible containing  $\text{NH}_4\text{H}_2\text{PO}_4$  at  $900^\circ\text{C}$  during 15 hours, we get the orthorhombic variety, Fig. 7a. The same variety can also be got at  $760^\circ\text{C}$ , in an atmosphere rich in  $\text{P}_2\text{O}_5$  from initial proportions  $\text{Gd}/\text{P}$  of 1:3; 1:4; 1:5. With initial ratio  $\text{Gd}/\text{P} = 1:4$  its Raman spectrum as well as its X-ray diffraction pattern show that the product is pure, Fig. 7c.

When we submit the orthorhombic variety got at  $900^\circ\text{C}$  to a new thermal treatment during 20 hours in  $800^\circ\text{C}$  in air, the Raman spectrum of the resulting product shows a transformation into the monoclinic form.

In conclusion, in all the experiments where vapour of  $\text{P}_2\text{O}_5$  was maintained in the furnace, the orthorhombic form of  $\text{GdP}_3\text{O}_9$  has been obtained. This seems to indicate that the composition slightly deviates from stoichiometry. By quantitative analysis of elements, its structure is found very close to (1:3) with formula  $\text{GdP}_3\text{O}_9$ , but indicates a slight excess of  $\text{P}_2\text{O}_5$ .

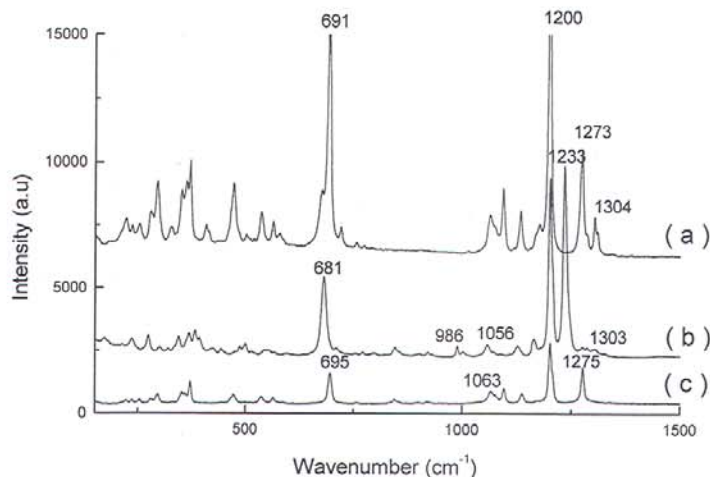


Fig. 7. Raman spectrum of  $\text{GdP}_3\text{O}_9$ .  
 (a) at  $900^\circ\text{C}/15\text{h}/\text{O}_2/\text{oven}$  contaminated by  $\text{P}_2\text{O}_5$ .  
 (b) at  $800^\circ\text{C}/2\text{h}-900^\circ\text{C}/20\text{h}$  (monoclinic  $\text{GdP}_3\text{O}_9$ ;  $\text{GdPO}_4$ ).  
 (c) at  $760^\circ\text{C}/15\text{h}/$  vapour pressure of  $\text{P}_2\text{O}_5$  (orthorhombic).

### 3.3. Effect of phosphate impoverishment on the Raman spectra of gadolinium phosphates

When the amount of  $Gd_2O_3$  increases, one observes in the Raman spectrum of the products  $Gd_8P_2O_{17}$  (4:1) and  $Gd_3PO_7$  (3:1) the appearance of intense peaks at the low frequencies side, where the vibrations involving gadolinium are expected (Fig. 8, 9).

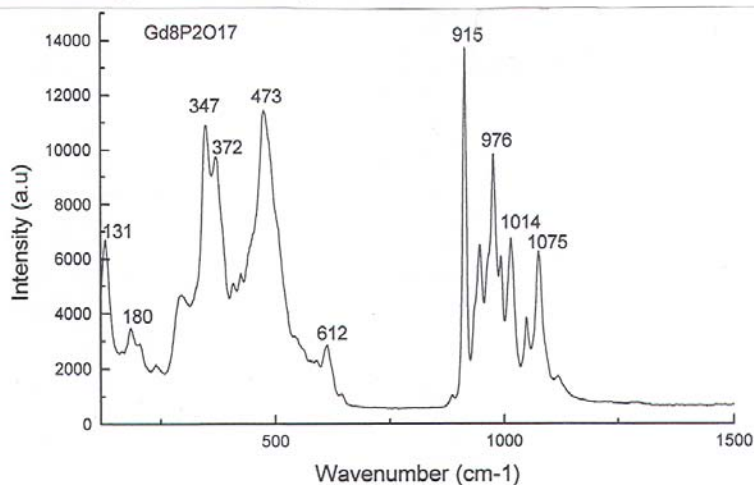


Fig. 8. Raman spectrum of  $Gd_8P_2O_{17}$ .

The absence of the Raman peaks around  $680 \div 700$  and  $1200 \div 1300$   $cm^{-1}$  proves the absence of the  $PO_4$  motive polymerization. Additional peaks appeared in the range  $900 \div 1100$   $cm^{-1}$  were observed. These could be due to the stretching vibrations of  $PO_4$  motives distorted by the presence in high amount of  $GdO_y$  groups. They could also come from the overtones or combinations of phonons corresponding to  $GdO_y$  units.

One can note that the fundamental peaks corresponding to  $GdO_y$  motives are considerably broadened in  $Gd_8P_2O_{17}$ . We, therefore, deduce that in this phase some disorder occurs.

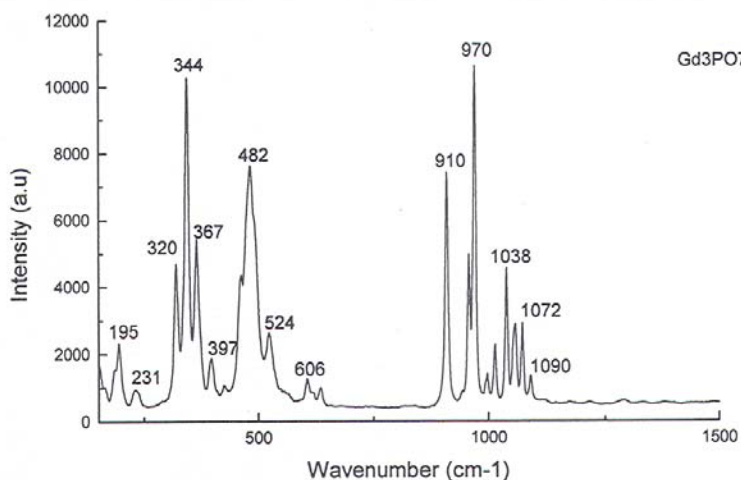


Fig. 9. Raman spectrum of  $Gd_3PO_7$ .

#### 4. Conclusion

The phosphates of gadolinium and yttrium are synthesized and studied by X-ray diffraction and by Raman spectroscopy. The use of the frequency of the antisymmetric stretching vibration of the PO<sub>2</sub> group is proved to be very helpful to follow the structure change resulting from the condensation of the phosphate groups. Correlations have been established between this stretching frequencies and the size of the cation in the orthophosphates for the derivatives belonging to monazite structure as well as for zircon structure. The parameters governing the formation of the orthorhombic form of GdP<sub>3</sub>O<sub>9</sub> that had not been previously characterized, have been investigated. The role of P<sub>2</sub>O<sub>5</sub> in excess has been demonstrated.

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